

# APPLICATION NOTE

MITSUBISHI<IGBT MODULE>

Tentative

**CM600HA-24A**

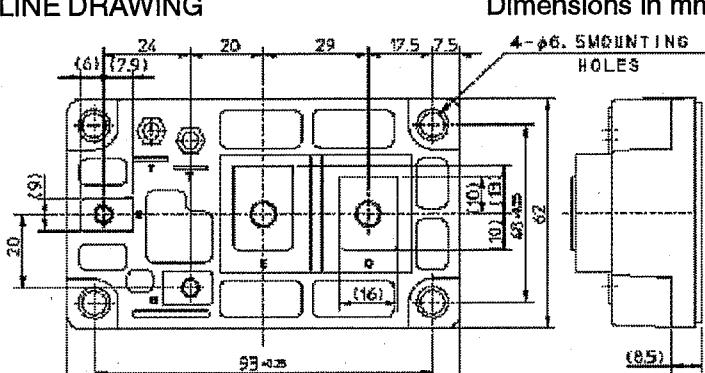
Pre.	H. Hanada.	Rev	
Apr.	T. Furuta 07-Oct-'03		

HIGH POWER SWITCHING USE

## CM600HA-24A

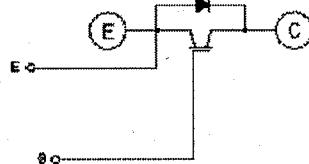
- $I_C$  ..... 600A
- $V_{CES}$  ..... 1200V
- Insulated Type
- 1-elements in a pack

## OUTLINE DRAWING



Dimensions in mm  
4-φ6.5 MOUNTING HOLEs

## CIRCUIT DIAGRAM



## APPLICATION

AC drive inverters & Servo controls,etc

## ABSOLUTE MAXIMUM RATINGS ( $T_j = 25^\circ\text{C}$ )

Symbol	Item	Conditions	Ratings	Units
$V_{CES}$	Collector-emitter voltage	G-E Short	1200	V
$V_{GES}$	Gate-emitter voltage	C-E Short	$\pm 20$	V
$I_C$	Collector current	DC, $T_c=80^\circ\text{C}$ *1	600	A
		Pulse ②	1200	
$I_E$ ①	Emitter current		600	A
		Pulse ②	1200	
$I_{EM}$ ①				
$P_c$ ③	Maximum collector dissipation	$T_c = 25^\circ\text{C}$ *1	3670	W
$T_j$	Junction temperature		-40~+150	°C
$T_{stg}$	Storage temperature		-40~+125	°C
$V_{iso}$	Isolation voltage	Main terminal to base plate, AC 1 min.	2500	V
—	Torque strength	Main terminal M6	1.96 ~ 2.94	N·m
—	Torque strength	Mounting holes M6	1.96 ~ 2.94	N·m
—	Torque strength	G(E) terminal M4	0.98 ~ 1.47	N·m
—	Weight	Typical value	400	g

# APPLICATION NOTE

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**CM600HA-24A**

HIGH POWER SWITCHING USE

ELECTRICAL CHARACTERISTICS ( $T_j = 25^\circ\text{C}$ )

Symbol	Item	Conditions	Min.	Typ.	Max.	Units
$I_{CES}$	Collector cutoff current	$V_{CE}=V_{GES}, V_{GE}=0\text{V}$	—	—	1	mA
$V_{GE(\text{th})}$	Gate-emitter threshold voltage	$I_C=60\text{mA}, V_{CE}=10\text{V}$	6	7	8	V
$I_{GES}$	Gate leakage current	$V_{GE}=V_{GES}, V_{CE}=0\text{V}$	—	—	0.5	$\mu\text{A}$
$V_{CE(\text{sat})}$	Collector to emitter saturation voltage	$T_j = 25^\circ\text{C}$	$I_C = 600\text{A}$	—	2.1	3.0
		$T_j = 125^\circ\text{C}$	$V_{GE}=15\text{V}$	—	2.4	—
Cies	Input capacitance	$V_{CE}=10\text{V}$ $V_{GE}=0\text{V}$	—	—	94	nF
Coes	Output capacitance		—	—	8	
Cres	Reverse transfer capacitance		—	—	1.8	
$Q_g$	Total gate charge	$V_{CC}=600\text{V}, I_C=600\text{A}, V_{GE}=15\text{V}$	—	2700	—	nC
td(on)	Turn-on delay time	$V_{CC}=600\text{V}, I_C=600\text{A}$ $V_{GE1}=V_{GE2}=15\text{V}$ $R_G=0.52\Omega$ , Inductive load switching operation $I_E=600\text{A}$	—	—	660	ns
tr	Turn-on rise time		—	—	190	
td(off)	Turn-off delay time		—	—	700	
tf	Turn-off fall time		—	—	350	
trr ①	Reverse recovery time		—	—	250	ns
Qrr ①	Reverse recovery charge		—	19	—	$\mu\text{C}$
$V_{EC}$ ①	Emitter-collector voltage	$I_E=600\text{A}, V_{GE}=0\text{V}$	—	—	3.8	V
Rth(j-c)Q	Thermal resistance	IGBT part *1	—	—	0.034	°C/W
		FWDi part *1	—	—	0.062	
Rth(c-f)	Contact thermal resistance	Case to fin, Thermal compound Applied *2	—	0.02	—	
$R_g$	External gate resistance		0.52	—	7.8	$\Omega$

\*1:  $T_c, T_f$  measured point is just under the chips.

\*2: Typical value is measured by using Shin-etsu Silicone "G-746".

- ①  $I_E, V_{EC}, \text{trr} \& Qrr$  represent characteristics of the anti-parallel, emitter to collector free-wheel diode (FWDi).
- ② Pulse width and repetition rate should be such that the device junction temp. ( $T_j$ ) dose not exceed  $T_{jmax}$  rating.
- ③ Junction temperature ( $T_j$ ) should not increase beyond  $150^\circ\text{C}$ .
- ④ Pulse width and repetition rate should be such as to cause negligible temperature rise.