

## DIM600XSM45-F000

# **Single Switch IGBT Module**

DS5874-1.1 August 2006 (LN24724)

#### **FEATURES**

- 10µs Short Circuit Withstand
- Soft Punch Through Silicon
- Lead Free construction
- Isolated MMC Base with AIN Substrates
- High Thermal Cycling Capability
- High isolation module

#### **APPLICATIONS**

- High Reliability Inverters
- Motor Controllers
- Traction Drives
- Choppers

The Powerline range of high power modules includes half bridge, chopper, dual, single and bi-directional switch configurations covering voltages from 600V to 6500V and currents up to 3600A.

The DIM600XSM45-F000 is a single switch 4500V, soft punch through n-channel enhancement mode, insulated gate bipolar transistor (IGBT) module. The IGBT has a wide reverse bias safe operating area (RBSOA) plus 10us short circuit withstand. This device is optimised for traction drives and other applications requiring high thermal cycling capability.

The module incorporates an electrically isolated base plate and low inductance construction enabling circuit designers to optimise circuit layouts and utilise grounded heat sinks for safety.

### **ORDERING INFORMATION**

Order As:

### DIM600XSM45-F000

Note: When ordering, please use the complete part number

#### **KEY PARAMETERS**

V CES 4500V V CE(sat)\* (typ) 2.9 V I C (max) 600A I C(PK) (max) 1200A

\*(measured at the power busbars and not the auxiliary terminals)

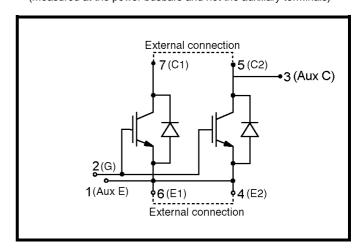


Fig. 1 Single switch circuit diagram

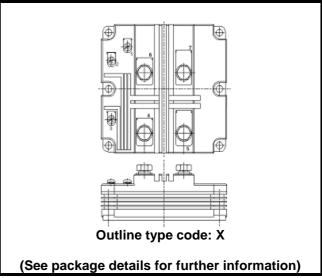


Fig. 2 Electrical connections - (not to scale)



### **ABSOLUTE MAXIMUM RATINGS**

Stresses above those listed under 'Absolute Maximum Ratings' may cause permanent damage to the device. In extreme conditions, as with all semiconductors, this may include potentially hazardous rupture of the package. Appropriate safety precautions should always be followed. Exposure to Absolute Maximum Ratings may affect device reliability.

T<sub>case</sub> = 25℃ unless stated otherwise

Symbo	Parameter	Test Conditions	Max.	Units
V <sub>CES</sub>	Collector-emitter voltage	V <sub>GE</sub> =0V	4500	V
$V_{GES}$	Gate-emitter voltage		±20	V
I <sub>C</sub>	Continuous collector current	T <sub>case</sub> =95 °C	600	Α
I <sub>C(PK)</sub>	Peak collector current	1ms, T <sub>case</sub> =115 °C	1200	Α
P <sub>max</sub>	Max.transistor power dissipation	T <sub>case</sub> =25 °C, T <sub>j</sub> =150 °C	10.4	kW
l <sup>2</sup> t	Diode I <sup>2</sup> t value (Diode arm)	$V_R = 0, t_p = 10 \text{ms}, T_{vj} = 125 ^{\circ}\text{C}$	TBD	kA <sup>2</sup> s
V <sub>isol</sub>	Isolation voltage-per module	Commoned terminals to base plate. AC RMS,1 min,50Hz	7400	kV
$Q_{PD}$	Partial discharge-per module	IEC1287.V <sub>1</sub> =4800V, V <sub>2</sub> =3500V, 50Hz RMS	10	рC

### THERMAL AND MECHANICAL RATINGS

Internal insulation material: AIN
Baseplate material: AISiC
Creepage distance: 56mm
Clearance: 26mm
CTI (Critical Tracking Index) > 600

Symbol	Parameter	Test Conditions	Min	Тур.	Max	Units
R <sub>th(j-c)</sub>	Thermal resistance -transistor (per switch)	Continuous dissipation - junction to case		-	12	°C/kW
R <sub>th(j-c)</sub>	Thermal resistance -diode (per switch)	Continuous dissipation - junction to case		-	24	°C/kW
R <sub>th(c-h)</sub>	Thermal resistance -case to heatsink (per module)	Mounting torque 5Nm (with mounting grease)		-	8	°C/kW
<b>T</b> j	Junction temperature	Transistor	-	-	150	°C
		Diode	-	-	125	°C
$T_{\text{stg}}$	Storage temperature range	-	-40	-	125	°C
	Screw torque	Mounting M6	-	-	5	Nm
		Electrical connections - M4	-	-	2	Nm
		Electrical connections - M8	-	-	10	Nm



### **ELECTRICAL CHARACTERISTICS**

T case = 25℃ unless stated otherwise.

Symbo I	Parameter	Test Conditions	Min	Тур	Max	Units
Ices	Collector cut-off current	VGE =0V,VCE =VCES			1	mA
		V <sub>GE</sub> =0V,V <sub>CE</sub> =V <sub>CES</sub> ,T <sub>case</sub> =125 ℃			60	mA
Iges	Gate leakage current	VgE = ± 20V, VcE = 0V			8	uA
V <sub>GE(TH)</sub>	Gate threshold voltage	Ic=80mA,V <sub>GE</sub> =V <sub>CE</sub>	5.5	6.5	7.0	V
V <sub>CE(sat)</sub> †	Collector-emitter saturation voltage	VgE =15V, lc =600A		2.9		V
		V <sub>GE</sub> =15V,I <sub>C</sub> =600A,T <sub>VJ</sub> =125 ℃		3.5		V
ĪF	Diode forward current	DC			600	Α
I <sub>FM</sub>	Diode maximum forward current	t <sub>p</sub> =1ms			1200	А
V <sub>F</sub>	Diode forward voltage	I <sub>F</sub> =600A		3.0		V
		I₅ =600A,T <sub>VJ</sub> =125 ℃		3.1		V
Cies	Input capacitance	Vce =25V,Vge =0V,f =1MHz		130		nF
Cres	Reverse transfer capacitance	Vce =25V,Vge =0V,f =1MHz		1.8		nF
Lм	Module inductance			15		nH
RINT	Internal transistor resistance			135		μΩ
		T <sub>j</sub> ≤125 ℃,V cc≤3000V, I 1		2800		Α
SC <sub>Data</sub>	Short circuit.I SC	$\begin{array}{c} t_{p}\!=\!10~us, & I_{2}\\ V_{CE(max)}\!\!=\!\!V_{CES}\!-\!L^{*}.di/dt\\ IEC~60747\text{-}9 \end{array}$		2500		А

### Note:

 $<sup>^{\</sup>dagger}\text{Measured}$  at the power busbars and not the auxiliary terminals  $^{*}\text{L}$  is the circuit inductance + L  $_{\text{M}}$ 



## **ELECTRICAL CHARACTERISTICS**

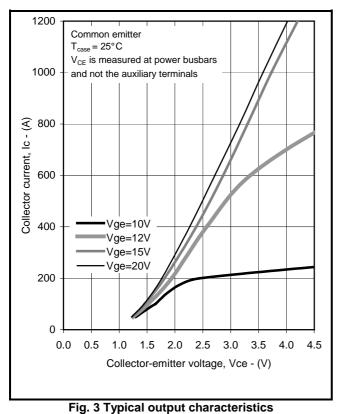
T<sub>case</sub> = 25℃ unless stated otherwise

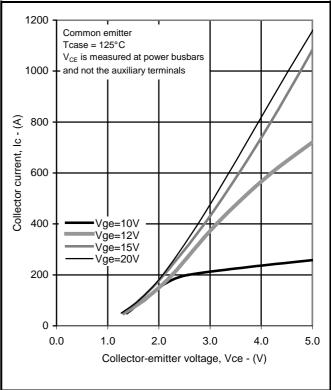
Symbol	Parameter	Test Conditions	Min	Тур.	Max	Units
t <sub>d(off)</sub>	Turn-off delay time	I <sub>C</sub> =600A		5.0		us
t <sub>f</sub>	Fall time	V <sub>GE</sub> =±15V		250		ns
E <sub>OFF</sub>	Turn-off energy loss	V <sub>CE</sub> =2250V		1500		mJ
t <sub>d(on)</sub>	Turn-on delay time	$R_{G(ON)} = 4.7\Omega$ $R_{G(OFF)} = 11\Omega$		850		ns
t <sub>r</sub>	Rise time	C <sub>ge</sub> =110nF		220		ns
E <sub>ON</sub>	Turn-on energy loss	L ~200nH		1800		mJ
$Q_g$	Gate charge			20		uC
Q <sub>rr</sub>	Diode reverse recovery charge	I <sub>F</sub> =600A,V <sub>CE</sub> =2250V,		475		uC
I <sub>rr</sub>	Diode reverse recovery current	dl <sub>F</sub> /dt =3000A/us		700		А
E <sub>rec</sub>	Diode reverse recovery energy			600		mJ

### T<sub>case</sub> = 125℃ unless stated otherwise

Symbol	Parameter	Test Conditions	Min	Тур.	Max	Units
$t_{\text{d(off)}}$	Turn-off delay time	I <sub>C</sub> =600A		5.2		us
t <sub>f</sub>	Fall time	V <sub>GE</sub> =±15V		250		ns
E <sub>OFF</sub>	Turn-off energy loss	V <sub>CE</sub> =2250V		1700		mJ
t <sub>d(on)</sub>	Turn-on delay time	$R_{G(ON)} = 4.7\Omega$ $R_{G(OFF)} = 11\Omega$		800		ns
t <sub>r</sub>	Rise time	C <sub>ge</sub> =110nF		220		ns
E <sub>ON</sub>	Turn-on energy loss	L ~200nH		2700		mJ
Q <sub>rr</sub>	Diode reverse recovery charge	I <sub>F</sub> =600A,V <sub>CE</sub> =2250V,		850		uC
I <sub>rr</sub>	Diode reverse recovery current	dI <sub>F</sub> /dt =3000A/us		820		А
E <sub>rec</sub>	Diode reverse recovery energy			1050		mJ









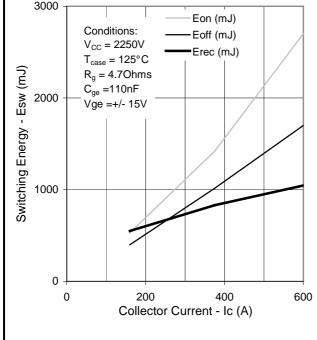


Fig.5 Typical switching energy vs collector current

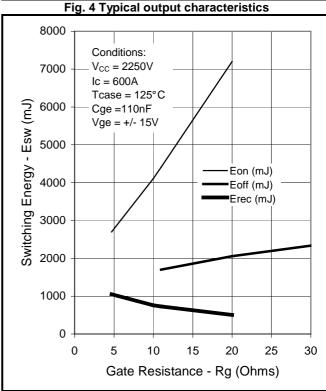
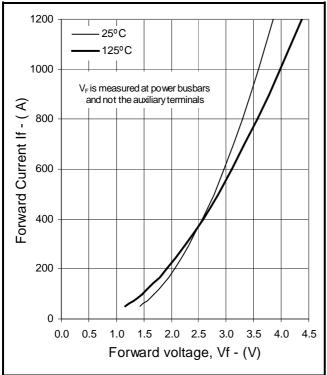
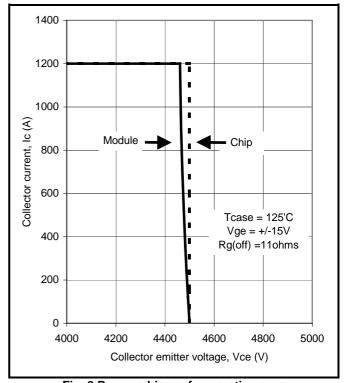
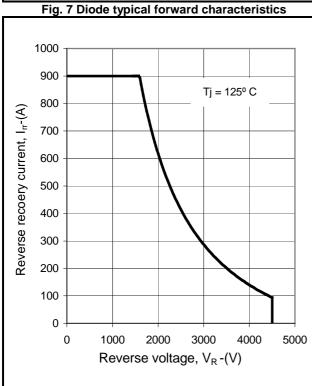


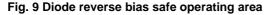
Fig. 6 Typical switching energy vs gate resistance











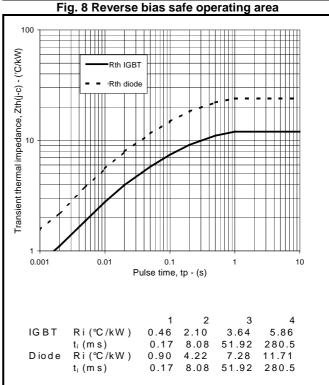


Fig. 10 Transient thermal impedance



### **PACKAGE DETAILS**

For further package information, please visit our website or contact Customer Services. All dimensions in mm, unless stated otherwise.

DO NOT SCALE.

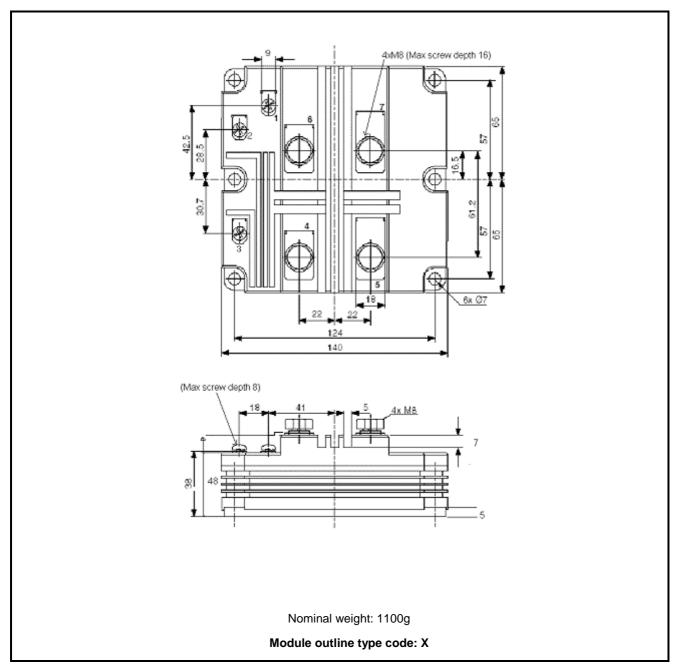


Fig. 11 Outline drawing



#### POWER ASSEMBLY CAPABILITY

The Power Assembly group was set up to provide a support service for those customers requiring more than the basic semiconductor, and has developed a flexible range of heatsink and clamping systems in line with advances in device voltages and current capability of our semiconductors.

We offer an extensive range of air and liquid cooled assemblies covering the full range of circuit designs in general use today. The Assembly group offers high quality engineering support dedicated to designing new units to satisfy the growing needs of our customers.

Using the latest CAD methods our team of design and applications engineers aim to provide the Power Assembly Complete Solution (PACs).

#### **HEATSINKS**

The Power Assembly group has its own proprietary range of extruded aluminium heatsinks which have been designed to optimise the performance of Dynex semiconductors. Data with respect to air natural, forced air and liquid cooling (with flow rates) is available on request.

For further information on device clamps, heatsinks and assemblies, please contact your nearest sales representative or Customer Services.



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actual design work on the product has been started.

**Preliminary Information:** The product is in design and development. The datasheet represents the product as it is understood but details may change.

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